

# PATENT ABSTRACTS OF JAPAN

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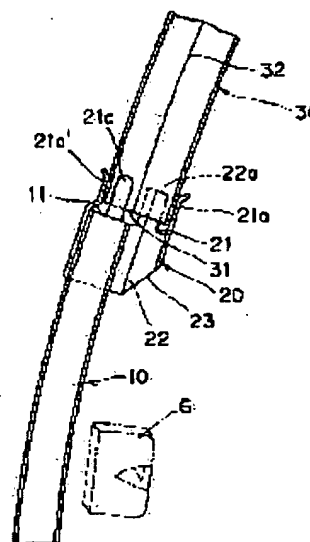
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## (54) CONNECTING PART STRUCTURE BETWEEN LOWER SASH AND UPPER SASH OF DOOR FOR AUTOMOBILE

### (57)Abstract:

PURPOSE: To eliminate the waste of working material by improving workability of a lower sash of a door for an automobile.

CONSTITUTION: A bracket 20 is mounted on an upper end 11 of a rear part lower sash 10. The bracket 20 is molded in a shape along the sectional shape of an upper sash 30. Each pawl 21a, 21a' 21c, 22a, inserted alternately to the inside/outside of a peripheral wall in a lower end of the upper sash 30, is integrally protrusively molded in an upper edge 21 of this bracket 20. In this way, working the rear part lower sash 10 is facilitated. A width of the rear part lower sash 10 is formed narrower than a width of the upper sash 30, to eliminate the waste of working material for the rear part lower sash 10.



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